

OPDEC Critical Path Tool Version 1.6

Summary: “Critical Path” is defined as: “The longest duration of a set series of activities to a major event will produce the critical path”. The OPDEC Critical Path tool is an add-on to Microsoft Project that displays a graphic representation of up to 5 critical paths and their associated integration points. It provides a quick analysis of the critical paths to major events in the Integrated Master Schedule (IMS).

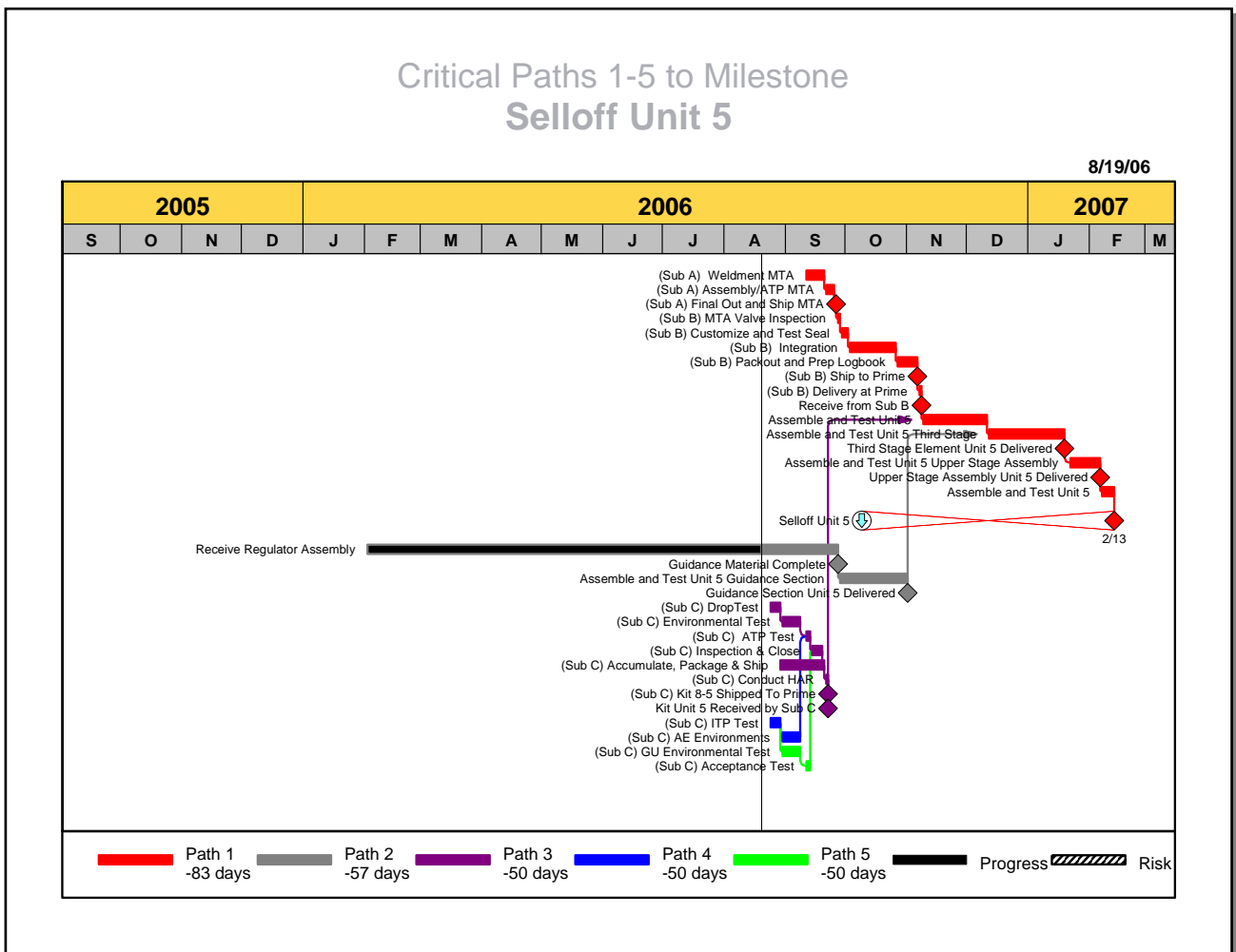


Figure 1

Example: (Fig.1, “Critical Paths 1-5 to Selloff Unit 5”), displays the top 5 critical paths to the event. The legend, (Path 1, Path 2, etc.), shows the float (slack) for each path. The user is now equipped with the required reference points to enable quick analysis of the IMS mapping network.

Using OPDEC Critical Path Tool

Installation

Follow the instructions seen while running the installation executable file.

Setup

Requirement: Milestone Professional 2006/2008 and Microsoft Project 2000 or later and Microsoft Windows 2000 or later is required to utilize this tool.

- 1) Open Microsoft Project

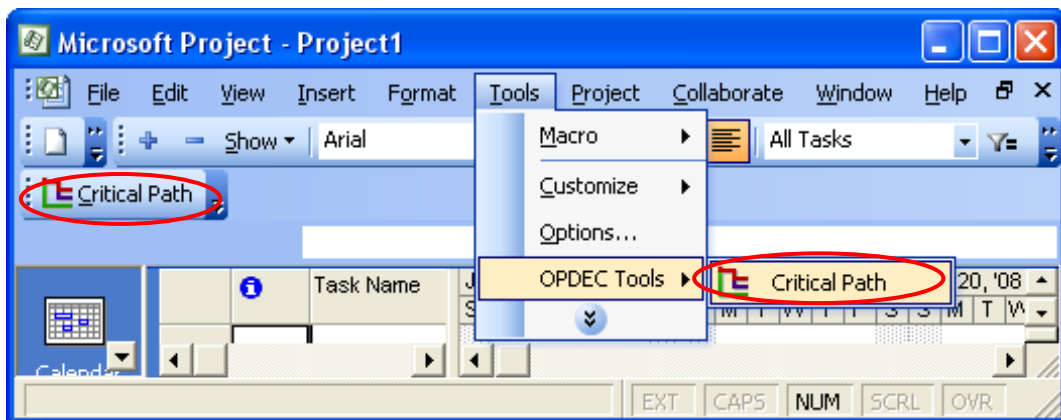


Figure 1

- 2) Click on “Critical Path” in the OPDEC toolbar or select OPDEC tools from the tools menu (Figure 1)

- 3) Once you first start-up the Critical Path tool, you will be prompted to activate the software either automatically, or manually retrieve and enter an Activation Key (figure 2).

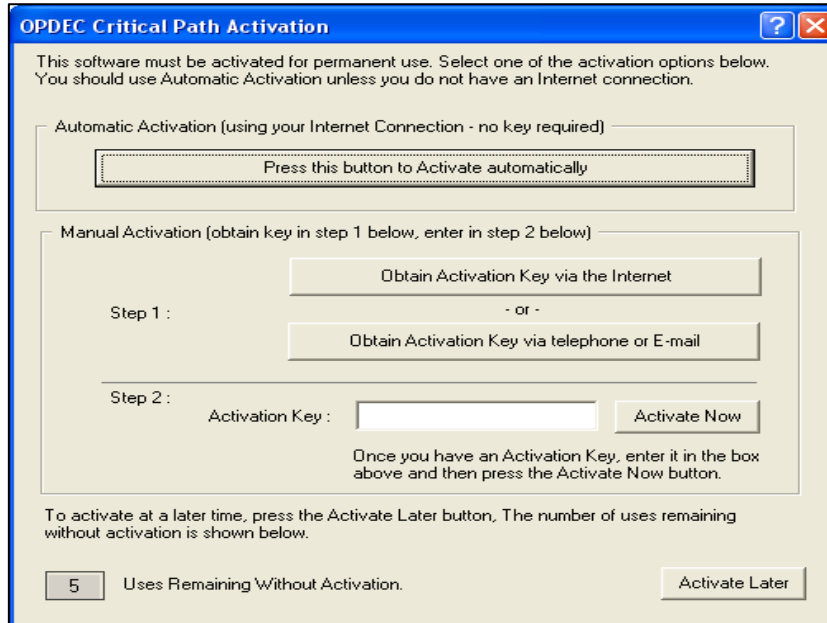


Figure 2

- a. Automatic Activation - If your computer is connected to the Internet, then you can use this easy option.
- i. Click **Press this button to activate automatically**.
 - ii. Using your Internet connection, an Activation Key is automatically retrieved and entered into the registry.

If you receive an error or your firewall prevents this automated action, then use the Manual Activation procedure as described below.

- b. Manual Activation - If your computer is connected to the Internet, then you can manually retrieve an Activation Key from the OPDEC web site. Or, call or e-mail OPDEC to request an Activation Key.
- i. Click **Obtain Activation Key via the Internet**.
 - ii. Your internet browser will launch, automatically go to the OPDEC web site, and display your Activation Key.
 - iii. Enter the Activation Key in the Activation Key slot, as shown in the dialog box above (Figure 1), to the right of Step 2.
 - iv. Press Activate Now.

If this fails, call 256-705-3589 or e-mail us at info@opdec.com.

You may choose Activate Later up to 5 times before the software is disabled.

Milestone Professional 2006/2008 Setup

After installing Milestones Professional, the program option “Run as Multiple Instances for COM/Automation” must be checked as shown in figure 3.

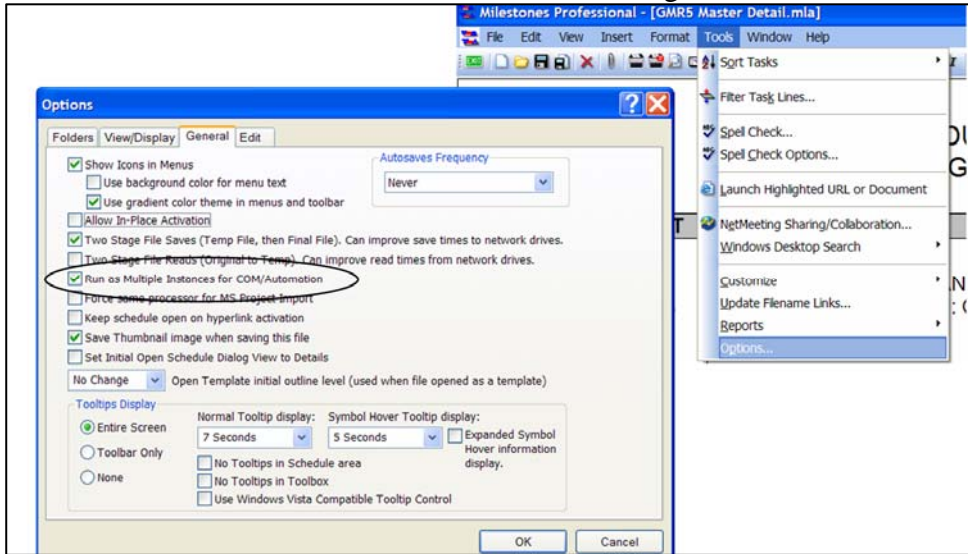


Figure 3

Creating a Critical Path Chart

- 1) Before generating a critical path chart, the settings for the tool must be made (Figure 4). Select Tools from the OPDEC Critical Path menu bar and the settings dialog will appear. The fields that are highlighted in yellow are required fields.
 - a. Milestone Template Location – Default templates are available in the folder the tool was installed to. See Figure 4 for default installation location.
 - b. Save Location – This is the location where you want all the generated files to be saved to.
 - c. Text field not used in Project – An empty text field is required for processing. Available options are Text1-30.
 - d. Event Identification – Enter the field that contains the unique major events to be measured. Available options are Number1-20 and Text1-30.
 - e. Target Date Field – Select a date field or specify the target date in which the event must complete by. Available options are Baseline Finish, Date1-10, Deadline, Finish1–10, or user specified.
 - f. Contract Date – This feature can be used to show a contractual delivery date or something along those lines. Available options are Baseline Finish, Date1-10, Deadline, Finish1–10, or user specified.
 - g. Contract Date display text – Text used to describe the meaning of the contract date.
 - h. Hide flagged activities – Used if user wants to hide miscellaneous activities (like support) from being displayed on the critical path. Program will not display activities where the defined flag field is set to “Yes”. Available options are Flag1-20.
 - i. Prepend Activity Description – Ability to add additional information to the activity description for graphic display. Available options are ID, Number1–20, Text1-30, and Unique ID.
 - j. Risk Identifier – Select the field containing the Risk ID if desired to show those paths in a different pattern. Available options are ID, Number1–20, Text1-30, and Unique ID.
 - k. Progress Method – Used to determine how progress will be displayed on the chart. Available options are % Complete, Status Date, and user specified Number fields.
 - l. Display Master Descriptions –

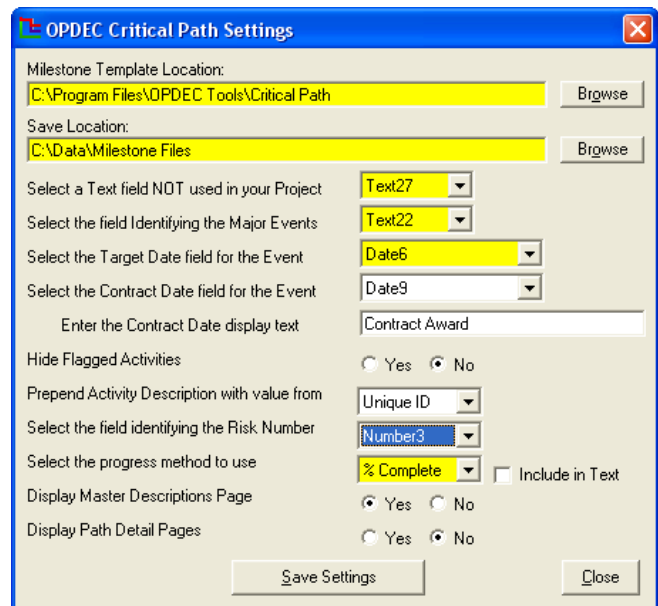


Figure 4

Ability to generate a summary report depicting the paths requested, their float, and a brief description of what the problem and cause is.

- m. Display Path Detail – Ability to export reports detailing each paths activities
- n. Custom Columns – Ability to specify 2 of the columns displayed on the path detail pages. Available options are Number1–20 and Text1-30.

Select the “Save Settings” button when done

- 2) Enter the event (as stated in the ‘Event Identification’ field) for which you want to determine critical path, and select the number of paths (up to five) to display (Figure 5).
- 3) Click the Run button. The critical path(s) are displayed in Milestone Professional 2006.
- 4) The chart (Figure 6) can now be modified and/or copied to Microsoft Word or PowerPoint for presentation.

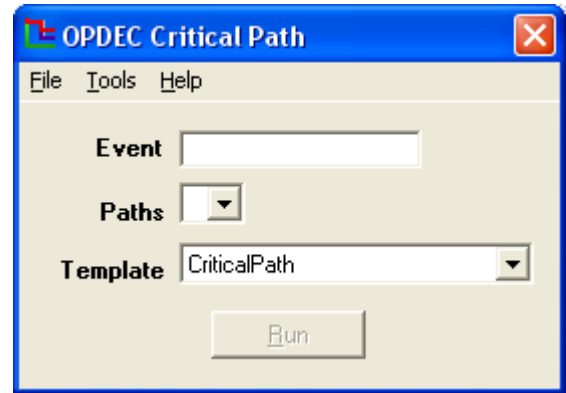


Figure 5

- 5) Hyperlinks can be selected from each symbol to show further detail for that path. The selection of the target event hyperlink will bring you to a page detailing the top path issues.

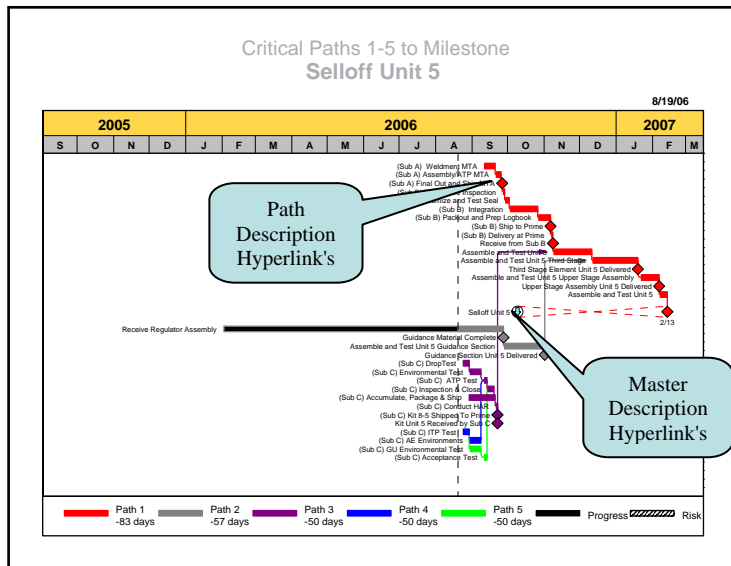


Figure 6

- 6) If the option to display the Master Description Page is selected, then a page is created similar to Figure 7.
- 7) If the option to display the Detail Pages is selected, then a page for every path is created similar to Figure 8
- 8) To run another chart to a different event, simply repeat the process.

TOP 5 SCHEDULE PROBLEMS FOR Selloff Unit 5			10/9/06
PATH	FLOAT	PROBLEM	
1.	-83 days	PROBLEM: ASSEMBLE AND TEST Unit 5 NEEDED : 10/9/2006, PROJECTED : 2/13/2007. IMMEDIATE CAUSE IS (subA) WELDMENT MTA	
2.	-57 days	PROBLEM: GUIDANCE SECTION UNIT 5 DELIVERED NEEDED : 8/11/2006, PROJECTED : 11/1/2006. IMMEDIATE CAUSE IS RECEIVE REGULATOR ASSEMBLY FROM (Sub C)	
3.	-50 days	PROBLEM: KIT UNIT 5 RECEIVED FROM (Sub C) NEEDED : 7/13/2006, PROJECTED : 9/22/2006. IMMEDIATE CAUSE IS AE TEST (ITP)	
4.	-50 days	PROBLEM: AE ENVIRONMENTS (8-5) NEEDED : 6/26/2006, PROJECTED : 9/8/2006. IMMEDIATE CAUSE IS GU ITP TEST	
5.	-50 days	PROBLEM: SUPPORT GU - AE ACCEPTANCE TEST NEEDED : 6/29/2006, PROJECTED : 9/13/2006. IMMEDIATE CAUSE IS GU - AE, ENVIRONMENTAL TEST	

Figure 7

Critical Path 1 for Selloff Unit 5 is (-83 days) Assemble and Test Unit 5 needed : 10/9/2006, Projected : 2/13/2007 Immediate cause is (Sub A) Weldment MTA						10/9/06
UID	IPT	START	FINISH	TASK NAME	DURATION	
3023	RowleyJ	9/11/2006	9/20/2006	(Sub A) Weldment MTA	8 days	
3024	RowleyJ	9/21/2006	9/25/2006	(Sub A) Assembly/ATP MTA	3 days	
3025	RowleyJ	9/26/2006	9/26/2006	(Sub A) Final Out and Ship MTA	1 day	
3026	Buckland	9/27/2006	9/28/2006	(Sub B) MTA Valve Inspection	2 days	
3096	BiehrO	9/29/2006	10/2/2006	(Sub B) Customize and Test Seal	2 days	
3114	Buckland	10/3/2006	10/26/2006	(Sub B) Integration	18 days	
3115	Buckland	10/27/2006	11/6/2006	(Sub B) Packout and Prep Logbook	7 days	
3116	Buckland	11/6/2006	11/6/2006	(Sub B) Ship to Prime	0 days	
3117	Buckland	11/7/2006	11/8/2006	(Sub B) Delivery at Prime	2 days	
1981	M.	11/8/2006	11/8/2006	Receive from Sub B	0 days	
1984	Heidenre	11/9/2006	12/11/2006	Assemble and Test Unit 5	21 days	
1990	Heidenre	12/12/2006	1/19/2007	Assemble and Test Unit 5 Third Stage	23 days	
1992	Heidenre	1/19/2007	1/19/2007	Third Stage Element Unit 5 Delivered	0 days	
1995	Heidenre	1/22/2007	2/6/2007	Assemble and Test Unit 5 Upper Stage Assembly	12 days	
1997	Heidenre	2/6/2007	2/6/2007	Upper Stage/GMA Assembly Unit 5 Delivered	0 days	
2000	Heidenre	2/7/2007	2/13/2007	Assemble and Test Unit 5	5 days	

Figure 8

Export Milestone Professional files

- 1) The critical path tool comes with a utility that allows for the exporting of Critical Path charts to a single MS Power Point slide. Each page will become a slide in MS Power Point.
- 2) In order to get to the export utility interface, click on the “Tools” menu item and then click on the “Export” menu item.
- 3) The export utility interface has several fields and options to enable exporting of Milestones Professional files to MS Power Point. Figure 9

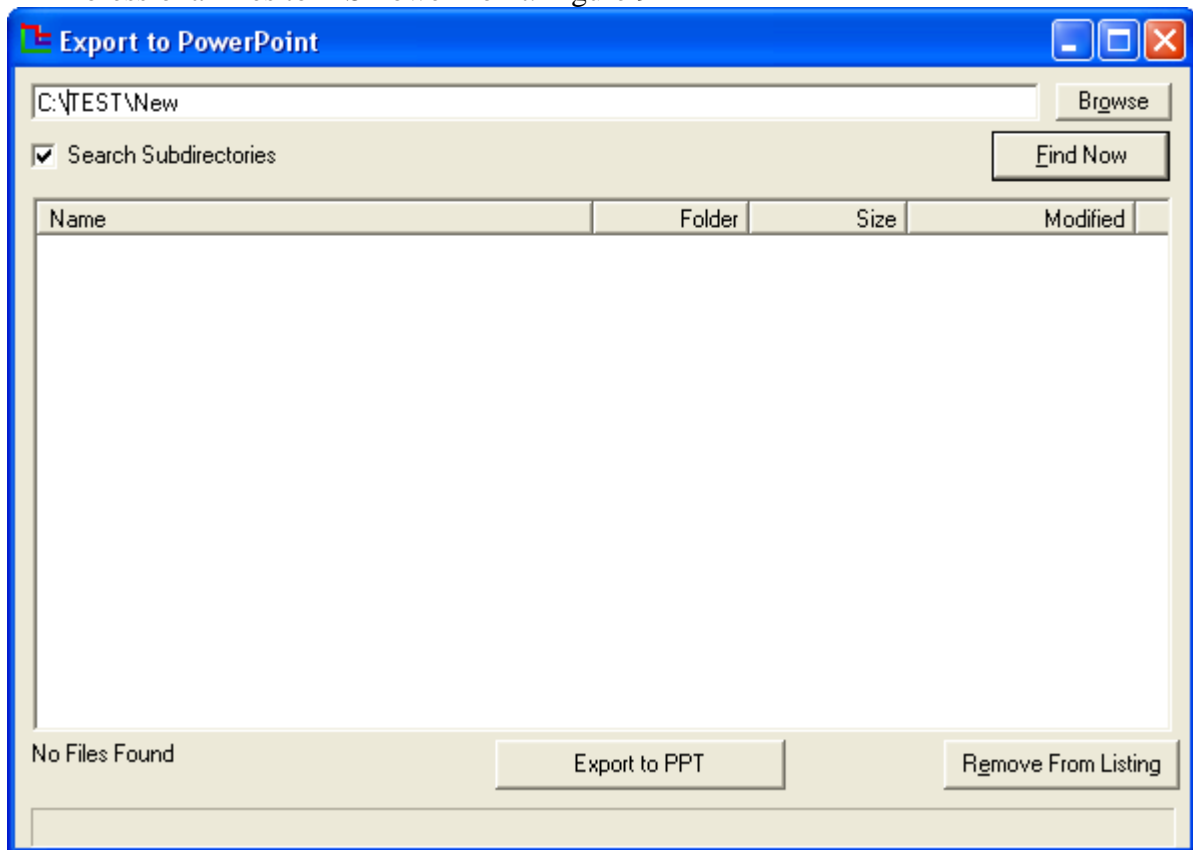


Figure 9

- 4) Export utility fields and options
 - a. Directory – this field is where the export utility will look for Milestone Professional files. This field is defaulted to the save directory specified in the Critical Path settings dialog (Figure 4). The browse button will allow you to select a different directory.
 - b. Search Subdirectories – this option allows for the searching of subdirectories. This option will find all Milestone Professional files within the selected directory, not just those files that are directly under the selected directory. This option is not selected as a default.
 - c. Find Now – this button will find all Milestone Professional files within the selected directory.
 - d. Files listing – this list contains all the Milestone Professional files found. This list can be sorted by filename.
 - e. Remove button – this button will remove selected files from the file listing. Files can be selected individually by clicking on the file name. Multiple files can be selected by clicking on a file name, holding the control (Ctrl) button and clicking other files to be selected.
 - f. Export to PPT – this button will create MS Power Point slides for each file in the file listing. Each page of a Milestone Professional file will become a single MS Power Point slide.

Utilizing Milestone Professional Templates

The Critical Path Tool display's data from MS Project by utilizing Milestones Professional templates. While a default chart template is provided with the tool, it can be configured to display and report various types of information. Some of the more common attributes that are manipulated via the template are as follows:

- Text sizes and placement
- Graphical indicators
- Symbol manipulation (for Gantt charts)
- Introduction of company and/or program logos
- Legend entries
- Row shading
- Much, Much, More

To learn more about utilizing Milestone Professional templates, contact KIDASA software @ 1-800-765-0167 or OPDEC support @ 256-881-1038

Column Properties

To change the data being populated into a templates' column, double-click the column's header and then the Column Formatting tab (Figure 10). The automation tag is used by the Critical Path Tool to determine the type of MS Project data that should be populated into it. This tag can be automatically populated by selecting the 'MS Project field' dropdown and selecting the field you would like to display. Doing this will automatically populate the automation tag with the appropriate value. In this example, the 'Baseline Start' date was selected. Notice that the automation tag shows 'baselinestart'. This is exactly how the field values needs to be displayed in order for it to be picked up by the tool.

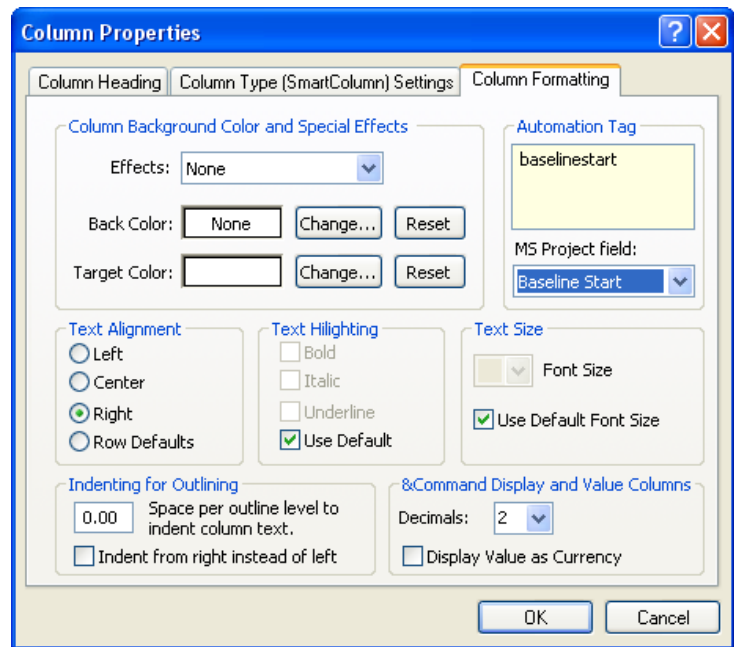


Figure 10

Symbols and Connectors

Connectors and symbols (Figure 11) can be modified within the Milestones Professional personal template. The default template is named "CriticalPath.MTP" and located in your installation directory (default is C:\Program Files\OPDEC Tools\Critical Path).

- 1) The horizontal symbols and task connectors for non-risk activities can be changed by modifying rows 1-5 from the toolbar
- 2) The milestone symbols that are used within the 5 paths can be changed by modifying rows 6-10
 - a. The status symbol if found on row 8 column 4
 - b. The target finish milestone symbol if found on row 9 column 2
 - c. The forecast finish milestone symbol if found on row 9 column 4
 - d. The contract milestone symbol if found on row 10 column 2
- 3) The horizontal connector between the target finish and the forecast finish is found at row 9 column 3
- 4) The horizontal symbols and task connectors for risk activities can be changed by modifying rows 10-14 from the toolbar
- 5) The vertical connections between the paths can be change by modifying row 17 and row 18 at column 1.

Note: Symbols can also be manipulated to display values being populated within the columns of the chart (regardless if they visible or hidden).



Figure 11